

INSTRUCTIONS FLOW WASHER ASSEMBLY VOLUMETRIC VALVE

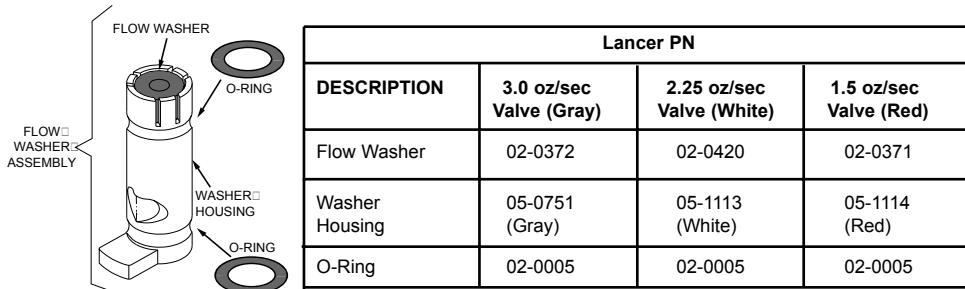


Figure 1

1. ASSEMBLY INSTRUCTIONS

- 1.1 Lubricate the two (2) o-rings with water or an FDA approved lubricant and install onto washer housing in the o-ring grooves (as shown in the illustrations). Use care to **not** scratch or otherwise damage the o-rings as leakage may result.
- 1.2 Insure the flow washer is installed with the flat side up. The concave (curved) side goes into the flow washer assembly.
- 1.3 The correct procedure for installing the flow washer is illustrated in Figure 2.

NOTE

The flow washer must be installed correctly or the Volumetric Valve will not function properly.

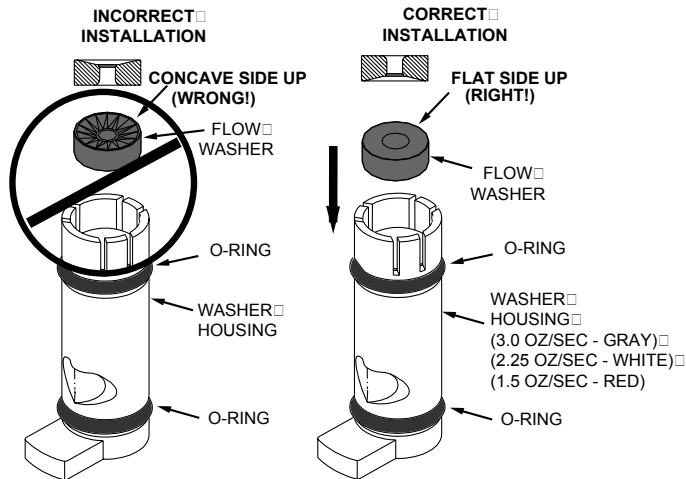


Figure 2

Please refer to the Lancer web site (www.lancercorp.com) for information relating to Lancer Installation and Service Manuals, Instruction Sheets, Technical Bulletins, Service Bulletins, etc.

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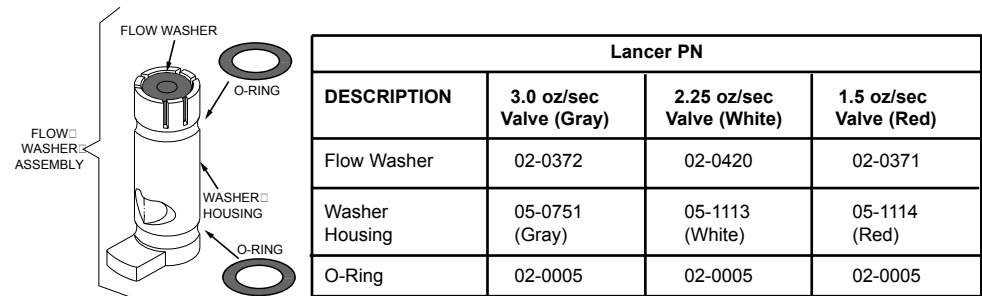


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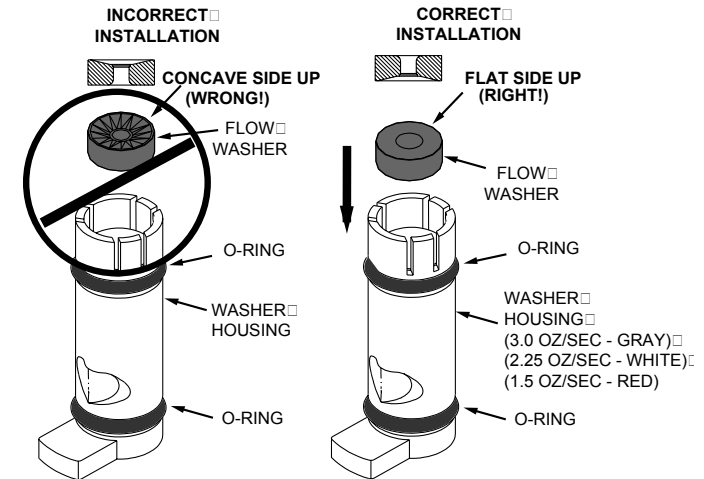


Figure 2

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**FLOW WASHER KIT
FOR VOLUMETRIC VALVE
LANCER**

KIT PN	DESCRIPTION
<input type="checkbox"/> 54-0194-SP	3.0 oz/sec (Gray)
<input type="checkbox"/> 54-0193-SP	2.25 oz/sec (White)
<input type="checkbox"/> 54-0192-SP	1.5 oz/sec (Red)

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